



METAL WORKING OILS

ADDINOL AUTOCUT 22 A/1

PRODUCT DESCRIPTION

ADDINOL Autocut 22 A/1 is a chlorine-free metal working oil based on paraffin base mineral oil raffinates, which is blended with EP additives and anti-mist additives.

DELIVERY

Delivery preferable in drums and 20L cans.

APPLICATION

- Excellent suitability for medium demands on cutting performance, especially for automatic operations
- Usable for aluminium

APPLICATION CONCENTRATION

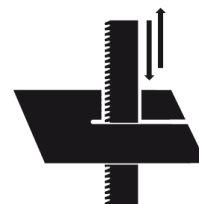
Undiluted application.

CHARACTERISTICS

- Improved EP-properties
- Anti-mist additives
- Free from chlorine

ADVANTAGES AND BENEFITS

- Fit for very high demands
- Prevention of the formation of fine droplets
- No health hazard





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SPECIFICATIONS AND TYPICAL PARAMETERS

Feature	Test conditions / unit		Autocut 22 A/1	Method acc. to
Application concentration				
Density	at 15°C	kg / m ³	870	DIN EN ISO 12185
Viscosity	at 40°C	mm ² /s	22	DIN EN ISO 3104
Flash point	COC	°C	196	DIN EN ISO 2592
Pour point		°C	-18	DIN ISO 3016
Total base number		mg KOH / g	-	DIN ISO 3771
Activity of Copper			+	
Zinc			-	
Sulphur			-	

ADDINOL - The Experts for High-Performance Lubricants

We at ADDINOL develop and produce more than 600 high-performance lubricants of the new generation. Among these are automotive lubricants for highest demands and pioneering developments for industrial applications. Our customers all over the world benefit from the high and stable quality of our ADDINOL high-performance lubricants, our know-how and the individual customer advisory service of our competent experts. Our company has world wide activities. ADDINOL high-performance lubricants are distributed by more than 90 international partners.

The data given in this product sheet represent our current level of knowledge and experience. Due to the various specific application they do, however, not discharge the user from his own examination. The information provided herein may not be used to derive a legally binding warranty of specific properties or the suitability for a certain purpose of application. Detailed security-concerning and toxicological data as well as security instructions for each product can be taken from the corresponding Material Safety Data Sheets (MSDS). High-performance lubricants from ADDINOL are under continuous development. Therefore, ADDINOL Lube Oil GmbH keeps the right to change technical data in this product data sheet without notification. In case of doubt, please do not hesitate to contact our customers' advisory service.